



Bergamid™ B70 MI20 Yellow VN-3762 X4

Polyamide 6

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Europe
Filler / Reinforcement	• Mineral
Appearance	• Yellow
Forms	• Pellets
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.23 g/cm ³	1.23 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	392000 psi	2700 MPa	ISO 527-2
Tensile Stress (Break)	7250 psi	50.0 MPa	ISO 527-2
Tensile Strain (Break)	> 15 %	> 15 %	ISO 527
Flexural Modulus	348000 psi	2400 MPa	ISO 178
Flexural Strength	11600 psi	80.0 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	3.3 ft·lb/in ²	7.0 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	No Break	No Break	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Melting Temperature (DSC)	419 to 437 °F	215 to 225 °C	ISO 3146
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating	HB	HB	UL 94
FMVSS Flammability	< 3.9 in/min	< 100 mm/min	DIN 75200

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	4.0 hr	4.0 hr
Processing (Melt) Temp	482 to 536 °F	250 to 280 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

² +0.02